



OPIEGROUP.COM.AU

109 RUSSELL STREET, EMU HEIGHTS NSW 2750 (02) 47286111

# OPIE MANUFACTURING GROUP

Sovereign Precision Manufacturing Partner

Established  
**1962**

AUSTRALIAN OWNED  
**100%**

ANNUAL TURN OVER  
**\$20M**

WESTERN SYD FACILITY  
**8000m<sup>2</sup>**

## CORE CAPABILITY

### Advanced Fabrication & Secure Production

- Fibre Laser cutting up to 40mm stainless steel
- 10m automated Tube Laser processing
- Robotic Laser Welding – TRUMPF SUPER CELL TruLaser Weld 5000
- CNC machining & precision assembly
- In-house powder coating (20-year warranty capable)
- 3D scanning accuracy to 0.01mm
- JIT small-batch, staged production control
- Integrated design-to-install capability
- In-house Design, CAD and Engineering support

## SOVEREIGN DIFFERENTIATORS

- 100% Australian content – Defence & Rail
- 0% offshore sourcing for Defence/Rail programs
- Controlled materials handling
- Secure production zones
- ISO-certified Integrated Management System
- 20 Engineers | 40 Trades | Active apprenticeship program
- 20-hour daily production capacity
- Fully automated laser & welding capability
- Full traceability and QA documentation

## KEY DEFENCE CUSTOMERS

Defence (via DISP-registered primes)



Scope supplied:

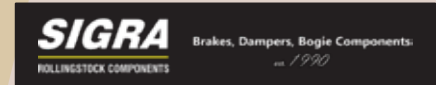
- Ship metalwork & furnishing components
- Ground support fabrication
- Secure subcontract manufacturing

Operates in accordance with DISP supply chain requirements.

## KEY RAIL CUSTOMERS

Scope supplied:

- Infrastructure fabrication
- Systems fabrication
- JIT program-based supply
- AS-compliant production



## CERTIFICATIONS & COMPLIANCE

- ISO 9001:2015
- ISO 14001
- ISO 45001
- AS/NZS Standards compliance
- Welding QA & Standards library
- Rail authority specification compliance
- Australian Standards library in active use

OPIE Manufacturing Group is a 100% Australian-owned precision fabrication partner supporting Defence and Rail infrastructure programs. We operate an 8000m<sup>2</sup> secure NSW facility with automated fibre laser processing, robotic welding and ISO-certified production systems. We supply Tier 1 Defence primes within DISP-regulated supply chains, delivering sovereign, low-risk manufacturing with full traceability and JIT control.

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MATERIALS PROCESSING 01



LASER PUNCH 02



LASER CUTTING 03



TUBE LASER CUTTING 04



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[OPIEGROUP.COM.AU](http://OPIEGROUP.COM.AU)



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METAL FOLDING 05



ROBOTIC LASER WELDING 06



WELDING & SPOT WELDING 07



POWDER COATING 08